

**Indexable insert for turning VCMT 110304, for finish machining, Grade: HBT020****Order data**

Order number	261386 HBT020
GTIN	4062406257675
Item class	22D

Technical description

Number of changes/inserts	2
ISO code indexable insert	VCMT 110304
Cutting conditions	slightly interrupted
Cutting depth a_p	0.4 - 1.5 mm
Main application	P
Finishing/roughing assignment	Finishing
Feed f	0.1 - 0.3 mm/rev.
Tool material	Carbide
Grade	HBT020
Coating	TiCN

Chip breaker	PF
Cutting speed v_c main application	120 - 330 m/min
Corner radius	0.4 mm
Type of product	Indexable insert for turning